

#### Outline

Cost

- Comparison of different farming system
- Matching equipment to farm size
- Determine specification of each piece of equipment
- Evaluation of a product support and spare parts













INTER	Comparison of the different systems a Better for plowing 1ha								
22-wheel4-wheelHumanAnimalstractortractor									
	Power		1kW	12 kW	40kW				
	Distance	750 m-3 (100 truck loads)	50km	20km	5km				
	Time (days)	120-140	10-12	1	2hr				
(isu	Hours/day	5-6	5-6	8-10	10-12				
	Energy (hour)	2MJ	22MJ	170MJ	775MJ				
	Work (MJ /ha)	1560	1584	1530	1550	Para			

Total Sys	Rice Scienc for a Be W <b>O</b> rl	e ce xtter ld					
	Human Animal equip						
Land preparation	3120	3168	3060	3100			
Planting	1228	2382	1228	1951			
Weeding	2400	2880	1600	2700			
Harvesting	640	640	664	1525			
Transport	128	172	340	386			
Total	7516	9242	6892	9662			
ALL STRAN	1 - 9/	1 mill	Hale Mitte	The and the R of			

IRRI INTERNATIONAL RACE RESEARCH INSTITUTE Total Operating and Fixed Cost a Better (\$/ha)							
		Human	Animal	Small- equip	Commercial equip		
	Land preparation	520	88	93	89		
	Planting	92	56	92	62		
	Weeding	150	180	120	149		
	Harvesting	80	80	33	42		
Level.	Transport	16	8	10	5		
T. U.d	Total	858	412	348	347		
	HE CALL		Sala	111111	For HER Long		

Time (labor days/ha)							
		Human	Animal	Small- equip	Commercial equip		
	Land preparation	260	22	2	0.5		
	Planting	40	12	40	0.2		
	Weeding	75	90	60	0.6		
	Harvesting	40	40	11	0.3		
TES	Transport	8	4	0.2	0.1		
late 1970	Total	423	168	113	1.7		
1	m	-	e als	mp and the	The and HAR ING		

RRI TERNATIONAL REC RESEARCH INSTITUTE Capital Co	ost (\$/h	na)		Rice Science for a Bet W <b>O</b> rld
	Human	Animal	Small- equip	Commercial equip
Power source		330	160	100
Plow and harrows	20	16	15	24
Trailer		50	23	6
Cone weeders			13	
Boom Sprayer			4	42
Thresher /comb	ine		20	100
Total	20	396	235	272



# Matching Equipment to Farm size

- Determine most critical operation
- What area has to be covered in what time period
- Type of plow-moldboard, disc, tine
- Determine tractor size (power kW,hp)

The second states and second states and

Other factors-What is the field sizes, distance between field

#### IRRI Theoretical Determination Power Needed

- Most critical operation = First plowing
- Details=5 ha, 8days, 6hrs/day, field efficiency 70%
- Area/h = 5ha/8days/6hrs/70% = 1488 m2/h
- Width plow = Area /Speed x 1000
  - = 1488m2/ 3.6km/h= 0.42m =0.5m
- Engine power required = width plow x draft plow x speed /3.6 x 2

=0.5m x6kN/mx3.6km/h/3.6x2

= 6kW (7.5hp) minimum

TRACTOR needed 9-12kw

## **Selecting the Tractor**

- Power to weight 50kg/kW
- Tire options-large narrow tires give best traction. Availability replacement tires
- Tractive ability-front wheel assist (+10%), cage wheels
- Ease of maintenance-water, air filters, oil, grease, fuel

 Ease of operation-gears 3-8km/h, turning circle, ease of changing wheels, trailer hitch

# IRRI Selecting the tractor

- Safety- rollover protection, shade
- Simplicity-minimize electronics and computer controlled over rides
- Auxiliary functions –external hydraulics, power take offs, belt drives for other attachments-pumps/generators,
- COST



#### 4-Wheel Tractor (2 wheel drive tractor)

- Smaller turning circle,
- · Simplicity of design,
- Fewer mechanical parts, and
- Cost \$250-300/kW
- · Inability to work in wet soil
- 50% efficiency
- Work rate (40 kW Engine)

1st Plow = 1ha/hr

 $2^{nd}$  plow = 1.5ha/hr





# Track laying tractors.

(Chain tractor, Crawler, Caterpillar)

- 65% efficiency
- Good flotation
- Multipurpose
- Cost
- High repair and maintenance

nly us



RRI Summary of different tractors for rice							
Tractor Type	2 wheel tractor	4wheel tractor- 2wheel drive	4wheel drive tractor	Tracklayers			
Power	9-12kw	15-100 KW	15-200 KW	30-100 kW			
Efficiency	40%	50%	55%	65%			
Farm size	4-10ha	5-50 ha	5-100ha	10-100ha			
Cost	\$300/kW	\$250-300/kW	\$275-330 kW	\$400-500/kW			
No ma	N. S. S.	Sec. Cal	tele Martin	Comments of			

# **Tillage Equipment**

- Primary tillage-Mouldbord, Disc, Tine
- Secondary-Tandem disc, Tine harrows. Rotovator



# IRRI Primary Tillage Implements Moldboard and Disc Plow













# Secondary tillage- Rotovator



#### IRRI

# Puddling

- Create hard pan to reduce deep water percolation
- · Kill emerging weeds prior to planting
- Level fields
- Softens soil for transplanting

# IRRI Puddling using 2 wheel tractor • Cage wheels • Cage wheels



#### Puddling with 4 wheel drive tractor

- Sealed differentials
- 4 Wheel drive tractor
- Large narrow tires
- Sealed rotovator with depth control



MARTIN HAR SHARE SHARE SHARE AND

#### IRRI Equipment summary

	Moldboard	One way Disc	Offset disc	Tine Implement	Rotovator
Power	Animal,	2 wheel and		Animal,	2 wheel and
source	2 wheel and	4 wheel	4 wheel	2 wheel	4 wheel
	4 wheel	tractor	tractor	and	tractor
	tractor			4 wheel	
				tractor	
Width	1-3 shares	2-4 disc	9-21 discs	1-15 tine	0.5m-3.0 m
Soil	High	Medium -	High	Low	Very high
disturbance		high			
Plow action	Total	Inversion	Inversion	Cutting	Total
	inversion		/cutting		inversion and
					pulverization.
Soil	Share	Machine	Machine	Weight/	Rotary action
Penetration	design	weight	weight	design	of tiller
Weed control	Bury	Bury	Cut/bury	Cut	Bury and
	V.				chopping
Handle	Poor	Good	Good	Medium -	Poor
obstacles	The second second	75120000		good	
Power	High	Medium -	Medium -	Low-	Very high
requirement		heavy	heavy	medium	11 - 145 A 1600

# Characteristic needed in a thresher/combine

- Large diameter threshing drum
- Good traction-large diameter wheels or tracks

and the second was to pro-

- · Long cleaning area
- Adjustable air fans
- Sufficient power (20kW/ton/hr)
  - Easy access to engine
- Good quality bearings



## **Portable mechanical thresher**

Machine thresher

- •15hp engine
- •Grain 1ton/hr
- •Cost \$3-4000

•High repair and maintenance

Short straw



#### IRRI

#### **Small 2 wheel tractor threshers**

- Built on 2wheel tractor-15hp
- Cost \$4-5000
- Small wheels traction problems
- Stability problems
- Need standing crop



# **Small combine harvesters**

- Cost \$25-30000
- 1-2 ton/ hr
- · Traction problems in wet
- Prefer Hydrostatic drives



# IRRI

#### Large combine harvesters

- Cost \$60-200,000
- Throughput 10t/hr
- High maintenance
- · Very specialized equipment



A MARCHAN HAT SEE AMAS SHASE A DOC

Tracks or tires

# Small Rice mills

- Sufficient power-min 10kw
- Pre cleaner-scalper
- Rubber rollers and sieve supply
- Polished grain separator
- Keep grain temperature below 42C

#### IRRI

# Single pass rice mill

- Throughput 250-300 kg/hr
- Cost \$3-4000
- Power min 15 kW
- Need rubber roller for husking
- Replacement rollers and steel sieves regulary



The second of the second states and the

#### Multi stage rice mills

- Cost \$10-11000
- Multi stage 750-1000kg/hr
- Lower temperature
- Better separators
- Less grain breakages



MARSHARD ST. AND ST. AND ST. AND

#### IRRI

# Evaluating the dealerships or suppliers

- New stock on hand
- Spare parts on hand
- Workshop
- Trained mechanics
- Backup equipment

General appearance-cleanliness

Reputation

## Power require to increase production

- 1 kW power to produce 5 tons grain
- 1kW power to farm 2-3ha
- 1kW power cost \$300-350
- Total cost per ha is similar whether small or large equipment is used when correctly matched to area farmed

